



**YOUR INSPIRATIONAL PASSPORT**  
MIDWEST NATURAL LIMESTONE TILE

**HALQUIST**  
**S T O N E**



Greyflek™ Pewter Honed  
Metra® Rail Station  
Oak Lawn, Illinois

## WHY CHOOSE NATURAL STONE FLOORING OVER MAN-MADE TILE?

Why consider natural stone from Halquist? For a number of solid, natural reasons. Natural stone is strong and stable to live with. It exudes a rich, organic beautiful surface and has a confident, timeless “presence” in any room that man-made material just can’t match.

Halquist Stone is proud to be the exclusive domestic manufacturer and supplier of Midwest dolomite limestone floor tiles.

Recent advances in the stone industry’s equipment technology have greatly impacted the process of extracting stone from the quarry and installing it in

a home or commercial project. Maybe your place. Indeed, nothing compares to the beauty of natural stone, and nothing can create pride quicker than when you walk into your home or office with a natural stone floor.

The beauty of a natural stone is that each has its unique color, veining, and natural characteristics such as hardness and porosity. Each has its own style. Tiles are available in several finishes including: brushed, bushhammered, thermal, honed or polished finish. If your goal is a flooring solution for the way you live that is truly unique, undoubtedly individual and

purely personal, Halquist’s exclusive line of Greyflek is a solid choice.

But deciding on which stone can be challenging. To help you with this wonderful problem, our stone experts are armed with a lot of information. And with a little imagination on your part, you can begin to see what type of natural stone is your type. Together we’ll get you another step closer to a decision.

Then prepare to count the “oohs and ahhs” from your friends and neighbors.



IN GOD WE TRUST

... unanimous  
*We the People*  
... of the  
... provide for the common defence,  
... and establish this Constitution  
...  
... insure domestic Tranquility, provide for the common defence,  
... and secure the Blessings of Liberty to ourselves and our Posterity. We do hereby certify that the following is a true and correct copy of the original of the Constitution of the United States of America as amended.

# TECHNICAL INFORMATION ABOUT NATURAL LIMESTONE

Halquist natural Midwestern dolomite limestone tiles were tested by an independent laboratory for slip resistance in accordance with ASTM C1028 [Standard Test Method for Evaluating the Static Coefficient of Friction of Ceramic Tile and Other Like Surfaces by the Horizontal Dynamometer Pull Meter Method].

These independent studies show that *Halquist's Midwestern Limestone Pavers and Tiles average\* a slip resistance of .87 on a dry surface and .77 when wet.* This exceeds New York City's strict Department of Transportation minimum requirement of slip resistance of 0.55. Both ASTM and ANSI do not publish minimum requirements for slip resistance.

Greyflek™ Pewter & Platinum	
Compression Strength	30,000 psi
Absorption	less than 1%
Density	171 lbs/ft3

Hudson Valley™	
Compression Strength	5,633 psi
Absorption	3.78%
Density	154 lbs/ft3

Lisbon Bianco™	
Compression Strength	8,505 psi
Absorption	7.5%
Density	137 lbs/ft3

Nicolet™ Limestone	
Compression Strength	11,000 psi
Absorption	less than 1%
Density	165 lbs/ft3

Provincial Beige™	
Compression Strength	9,600 psi
Absorption	6.3%
Density	138 lbs/ft3

Blue Mesa (Sandstone)	
Compression Strength	12,875 psi
Absorption	Less than 1%
Density	163.5 lbs/ft3

Hazelwood™	
Compression Strength	16,070 psi
Absorption	1.67%
Density	164 lbs/ft3

Rainbow Beige™	
Compression Strength	4,000 psi
Absorption	7.5%
Density	144 lbs/ft3



Tile Production Line  
Lannon, Wisconsin



Greyflek™ Honed Pewter  
La Grande Maison des E'Toiles  
St. Barth's, French West Indies



Greyflek™ Thermal Pewter  
Loyola University  
Chicago, Illinois

\* Based on a Thermal Finish.

**AMERICAN MADE** FROM  
OUR **EXCLUSIVE GREYFLEK™**

**HALQUIST**  
STONE



Blue Mesa Honed [Sandstone]



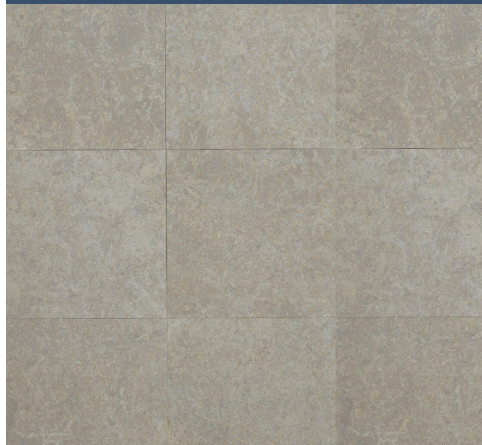
Greyflek™ Pewter Honed



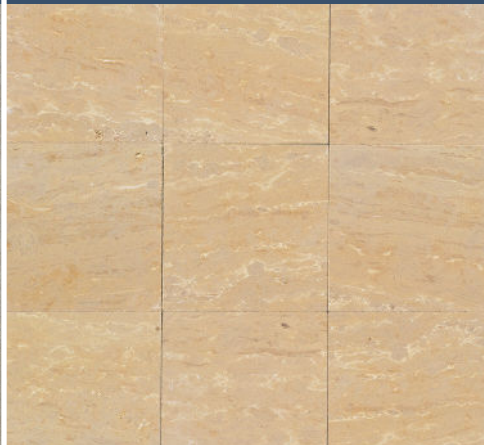
Greyflek™ Pewter Thermal



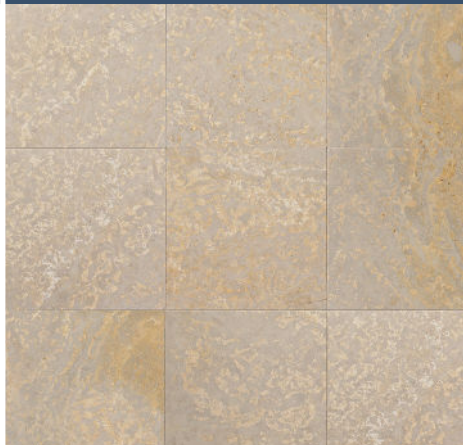
Greyflek™ Platinum Honed



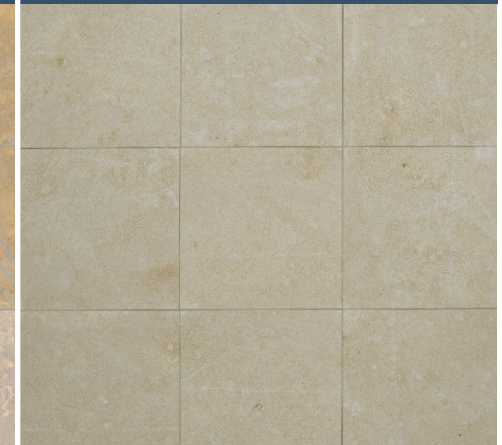
Hazelwood™



Hudson Valley Cream



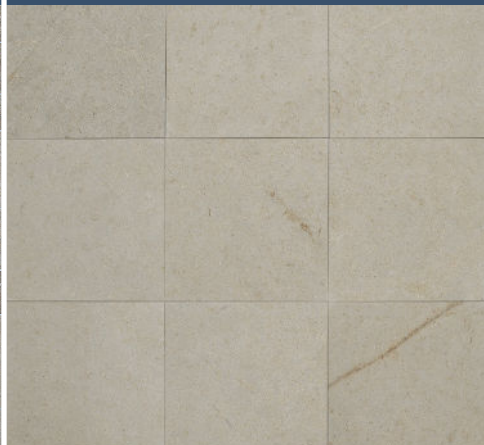
Hudson Valley Buff



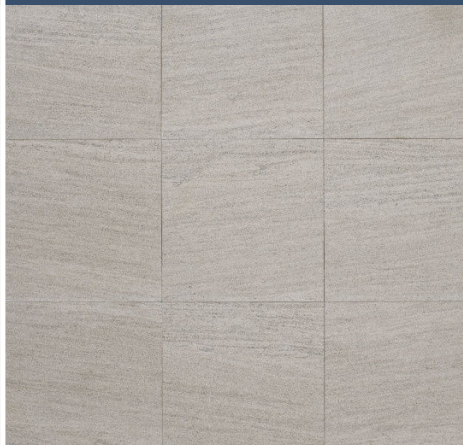
Lisbon Bianco



Nicolet™



Provincial Beige



Rainbow Beige

**WHEN NOTHING  
ELSE FITS, LET US  
CUSTOMIZE IT.**

Looking for that tile that just has to match the lobby countertop? Faced with a challenging interior that demands special sizes and materials? Your search is finally over.

Halquist can **custom make** that "specific" tile you're looking for - handcrafted the old fashion way with quality materials from around the country and fine workmanship.

Let our stone experts help translate your concepts into reality - something we've been doing for nearly a century.

# CHEVY CHASE BANK

## LOOK BEYOND TYPICAL. IT'S TIME TO BUILD SOMETHING BEAUTIFUL.

Throughout history, natural stone pavers have lined the streets and walkways of ancient cities. Pavers that were installed hundreds of years ago in Rome and Athens are still in use today. History has proven these pavers are both timeless and durable.

The ageless beauty of natural stone is now available and affordable for your driveway, pool deck, or walkway with results that can last a lifetime.

Unlike man-made materials, Halquist's midwestern limestones are available in a variety of finishes - from highly polished to a rougher, non-slippery sandblasted finish. This, coupled with an array of shapes and sizes, provide our clients with a wide and visually stunning range of design choices for interior and landscape designs.

Whether it's indoors or out, Greyflek™ Paving from Halquist Stone is your #1 choice for commercial projects. From train stations to government buildings, no other stone can stand the test of time in regards to wear and tear and slip resistance than our exclusive line of Greyflek™.

Greyflek™ Paving is available in several different finishes including: Bushhammered, Sandblasted, Honed, Sawed/Tumbled and Thermal with either a sawed or blistered edge. *Each finish exceeds New York City's Department of Transportation's stringent slip resistant requirements.*

Greyflek™ Pavers are available in a standard thickness of 1 1/4" (3CM) or customizable to your exact specifications. They come in 100 square feet of repeating patterns or are available in custom sizes to meet the specifications of your design.

To discover the natural beauty of Halquist Greyflek™ Paving for yourself, we invite you to visit our two showrooms each featuring 4-acres of outdoor landscape displays.



*Certified Green By Nature*

**HALQUIST**  
STONE

Thermal Greyflek™ Pewter  
Chevy Chase Bank  
Bethesda, Maryland

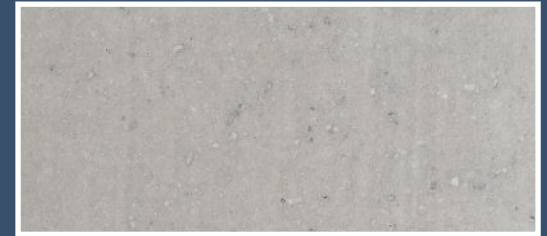
Thermal Greyflek™ With Blistered Edge  
Fireplace features Lisbon Blend  
Private Residence  
Mequon, Wisconsin



## NATURAL PAVING COLORS



Greyflek™ Pewter

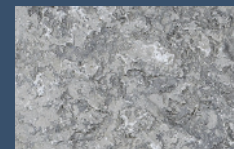


Greyflek™ Platinum

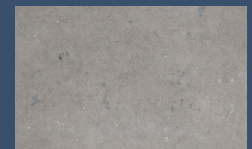


Waukesha White

## AVAILABLE PAVING FINISHES



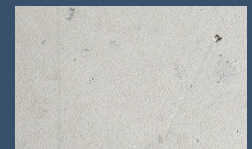
Natural Cleft



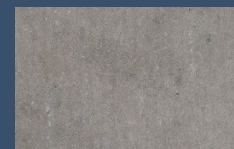
Honed



Bushhammered



Brushed



Thermal

## MAKE AN IMPACT ON NATURE BY ACHIEVING GREEN CERTIFICATION.

The trend towards high-performance or sustainable building has proven that it is, in fact, significantly more than a trend. Sustainable design is transforming the building market. It's revolutionizing the way we think about design, inhabit and operate buildings.

Achieving green certification is made just a little easier by using natural limestone paving. Not only are they beautiful and have their own unique characteristics, but can help you achieve a higher LEED rating level.

LEED is an internationally recognized green building certification system that verifies whether your building project was designed and built using strategies aimed at improving performance across all metrics that matter

most: energy savings, water efficiency, CO2 emissions reduction, improved indoor environmental quality, and stewardship of resources and sensitivity to their impacts.

Benefits of green building include: enhanced asset value and profits, improved air and water quality, reduced solid waste, protected ecosystems and biodiversity, reduced operating costs, and many other ways that benefit the environment, economy and community health. To discover how you can impact nature with LEED credits, we invite you to learn more at [usgbc.com](http://usgbc.com).

Let Halquist Stone revolutionize the way you think about floor coverings with our domestically Midwest produced natural limestone.



# Quarriers And Fabricators Of Quality Natural Stone Products



Cut Stone



Landscaping Stone



Building Stone



Request one of our product catalogs or "How To Install Natural Thinstone" DVD at [halquiststone.com](http://halquiststone.com)

Nationwide Dealer Network • Worldwide Exports • Shop Drawings • Design Assistance • Quarriers • Fabrication

# HALQUIST STONE

ROCKING AMERICA SINCE 1929

## CONTACT:

N51 W23563 Lisbon Road | Sussex, WI 53089

Voice (262) 246-9000 | Fax (262) 246-5735

Interstate (800) 255-8811 | Wisconsin (800) 255-9955

Website: [www.halquiststone.com](http://www.halquiststone.com)